YOU DEFINE WE ASSURE

Manufacturers of Seamless Pipes & Tubes



ROUTE PIPE WORKS PVT LTD

www.routepipeworks.com



VISION/GOALS

- To be a Global leading manufacturer in Seamless Tube manufacturing.
- To make the most preferred pipes and tubes in the market.
- To set the benchmarks in the industry.
- R Respectful & Reliable
- O Outstanding Performance
- U Uncompromising Standards
- T Teamwork Oriented
- E Exemplary Execution



Express road transport via Samruddhi Expressway.



Dry Port: Acceleratin Export Flow and Connectivity







MISSION

- To provide the highest quality of pipes and tubes manufactured in the best possible and safest environment for our team members.
- To provide customers with a flawless experience and even better customer service to establish a long term relationship with our partners.



EASY TO ACCESS Globally

PRODUCT	OUTSIDE DIAMETER (OD)	WALL THICKNESS (WT)	OUTSIDE DIAMETER (OD)	WALL THICKNESS (WT)
	INCH	INCH	ММ	ММ
Cold Finished Carbon /Alloy Steel seamless Tubes & Pipes	0.625-2.992	0.035-0.472	15.88-76.00	0.90-12.00
Cold Finished Stainless steel seamless Tubes & Pipes	0.625-2.992	0.035-0.551	15.88-76.00	0.90-14.02
Cold Draw Welded Carbon Steel /Stainless steel Tubes	0.314-2.992	0.031-0.236	08.00-76.00	0.80-6.00

Bright Annealed Tubes:

Outside Diameter : 15.88 mm to 76.20 mm /0.625-3.003 INCH Wall Thickness : 0.80 mm to 10.00 mm / 0.0314-0.393 INCH

Supply Condition : Bright Annealed.

STAINLESS STEEL GRADE & EQUIVALENT SPECIFICATION

Grade	Standard	Grade	Standard	
ГР304	ASTM/ASME-A/SA-312	TP321H	ASTM/ASME A/SA-312	
	ASTM-A-269		ASTM -A/SA-213	
	ASTM/ASME- A/SA-213	1.4878	EN 10297-2	
1.4301	EN 10216-5	TP347	ASTM-A-269	
TP304L	ASTM/ASME A/SA-312		ASTM-A-312	
	ASME-SA-213		ASTM A/SA-213	
	ASTM-A-269	1.4550	EN 10216-5	
1.4307	EN 10216-5	TP347H	ASTM-A-312	
TP316	ASTM/ASME-A/SA-213		ASTM A/SA-213	
	ASTM A-269	TP310S	ASTM A/SA-213	
	ASTM A-312		ASTM/ASME A/SA-312	
	ASME SA-312	TP904L	ASME SB 677	
1.4401	EN 10216-5	UNS N08904	ASTM A 269	
TP316L	ASTM/ASME -A/SA-213	1.4539	EN 10216-5	
	ASTM-A-269	UNS S31254	ASTM/ASME-A/SA-213	
	ASTM/ASME A/SA-312	UNS S31803	ASTM/ASME-A/SA-789	
1.4404	EN 10216-5	UNS S32205	ASTM/ASME-A/SA-789	
TP316Ti	ASTM A-213	1.4462	EN 10216-5	
	ASTM-A/SA-312	UNS S32750	ASME A-789	
1.4571	EN 10216-5	1.4410	EN 10216-5	
TP321	ASTM/ASME A/SA-312	UNS S32760	ASME A-789/790	
	ASTM-A-269	TP410	ASTM/ASME-A/SA-268	
	ASTM -A/SA-213	1.4835	EN 10297-2	
1.4541	EN 10216-5	UNS NO8825	ASTM B 423	

Nom Pipe		Outside Diameter	Sche 5		Sche 10		Sche 40		Sche 80	dule)S		edule OS	Sched XX	
mm	Inch	mm	Wtmm	Weight (KGM)	Wtmm	Weight (KGM)	Wtmm	Weight (KGM)	Wtmm	Weight (KGM)	Wtmm	Weight (KGM)	Wtmm	Weight (KGM)
6	1/8	10.30	-	-	1.24	0.28	1.73	0.37	2.41	0.47	-	-	-	-
8	1/4	13.70	-	-	1.65	0.49	2.24	0.63	3.02	0.80	-	-	-	-
10	3/8	17.10	-	-	1.65	0.63	2.31	0.84	3.20	1.10	-	-	-	-
15	1/2	21.30	1.65	0.80	2.11	1.00	2.77	1.27	3.73	1.62	4.78	1.95	7.47	2.55
20	3/4	26.70	1.65	1.03	2.11	1.28	2.87	1.69	3.91	2.20	5.56	2.90	7.82	3.64
25	1	33.40	1.65	1.30	2.77	2.09	3.38	2.50	4.55	3.24	6.35	4.24	9.09	5.45
32	1 1/4	42.20	1.65	1.65	2.77	2.70	3.56	3.39	4.85	4.47	6.35	5.61	9.70	7.77
40	1 1/2	48.30	1.65	1.91	2.77	3.11	3.68	4.05	5.08	5.41	7.14	7.25	10.15	9.55
50	2	60.30	1.65	2.40	2.77	3.93	3.91	5.44	5.54	7.48	8.74	11.11	11.07	13.44
65	2 1/2	73.00	2.11	3.69	3.05	5.26	5.16	8.63	7.01	11.41	9.53	14.92	14.02	20.39

CARBON STEEL, ALLOY STEEL GRADE, **EQUIVALENT SPECIFICATION**

SPECIFICATION VS. STEEL GRADE

CARBON STEEL	Equivalent Specification	Steel Grade			
쁘		ASTM A179			
Ŋ		EN10305-1, E235			
Z	SAE1008/ SAE1010	EN10305-4, E235			
М		DIN2391 ST35			
$\overline{\Delta}$		BS 3059 PT-2 Gr.360			
ე ე		ASTM A106 GR.B			
		ASTM A210 GR.A1			
		ASTM A334 GR.1			
	SAE1018/ IS2062	ASTM A334 GR.6			
		IS 1239 PT-1			
		IS 3601(HFS310)			
		IS 3601(HFS240)			
		ASTM A106 GR. B/C			
		ASTM A210 GR.C			
	SAE1018M/ ST52/SAE1524M	DIN2391 ST52			
		EN10305-1, E355			
		EN10305-4, E355			
	SAE1541	ASTM A519			
	SAE1020	ASTM A519			
	SAE1026	ASTM A519			
	EN8D/CK45/SAE10 45	IS1875-45C8			
	EN1A	ENIA			

STEEL	Steel Grade	Equivalent Specification			
ALLOY ST	SAE4130	ASTM A519			
	SAE4140	ASTM A519			
	SAE8620	ASTM A519			
₹	16MNCR5	20MNCR5			
	20MNCR5	20MNCR5			
	SAE52100/100Cr6/ 102Cr6	ASTM A295			
	TII				
	T12				
	T22	ASTM A213			
	T5				
	Т9				
	T91				
	SCM415	SCM415			



Bright Tubes



Carbon Steel Pipes and Tubes



Cold Draw Pipes

ADVANTAGES OF ROUTE STAINLESS STEEL PIPES & TUBES:













ADVANTAGES OF ROUTE CABON, **ALLOY STEEL PIPES & PIPES**



Strength and Durability.



Cost Effectiveness.



Ease of Installation.



High Temperature and Pressure Resistance.



Machinability.



friendly & recyclable.

Induction Billet Heating Furnace





Piercing Mill:





Sizing Mill





Pilger and Draw Bench





Heat Treatment Furnace





Bright Annealing Furnace.

Solution Annealing Furnace.





Eddy current Testing



Hydro Testing



Borescope Test:





AUTOMATED

INTELLIGENT PRODUCTION

SYSTEMS

AND

QUALITY

ROUTE PIPE WORKS believes in a quality-guaranteed philosophy. Thus, a stringent process is in place to check and control quality at each stage; right from raw material inward to work-in-process to finished goods. We ensure zero tolerance in quality for every product leaving our manufacturing facility.

At ROUTE PIPE WORKS manufacturing processes are designed to ensure maximum quality within the production stages, focusing on continuous improvement to ensure better product every time.

ROUTE PIPE WORKS holds the required approvals as a manufacturer of seamless pipes and tubes. The facility is capable of delivering its range of products as per most international standards.









APPLICATION OF SEAMLESS PIPES & TUBES













Automotive Industries

Building Construction & Architecture Bearing Industries

Precision tubes for hydraulic Cylinders& lines









Automotive Industries

Boiler tube

Route Pipe Works Pvt. Ltd., India is a certified manufacturer of seamless tubes and pipes, delivering high-quality tubular products that meet a wide range of international standards.

Quality Management System

Certified to ISO 9001:2015, ensuring rigorous quality control across all processes.

Environmental Responsibility

Route Pipe Works is committed to environmental stewardship and is ISO 14001:2015 certified.

Health and Safety

Occupational health and safety are integral to our company culture, backed by BS OHSAS 18001:2018 certification.

Automotive Quality Standard

Additionally certified with IATF 16949, meeting the highest standards for the automotive industry.





















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FACTORY ADDRESS

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